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ISO 13920 Welded Construction			ISO 2768 General Tolerances			S 12708 Steel Casting		
Nom. Size	Class		Nom. Size	Class		Nom. Size	Class	
<1000	6,0	0,8	<4000	2,0	0,4	<1000	6,0	0,8
<400	1,0	1,0	<2000	1,2	0,4	<630	4,0	0,7
30-120	1,0	0,5	<1000	0,8	0,3	<400	3,0	0,6
2-30	1,0	0,5	<400	0,5	0,3	<250	3,0	0,4
L mm	A ±	E ±	30-120	0,3	0,2	100	2,0	0,3
Nom. Size	Class		2-30	0,2	0,1	40	1,5	0,2

STEEL SHEETS NOTES:

Thermal cutting - Classification of thermal cuts -
Geometrical product specification and quality tolerances
According to EN ISO 9013 - 231

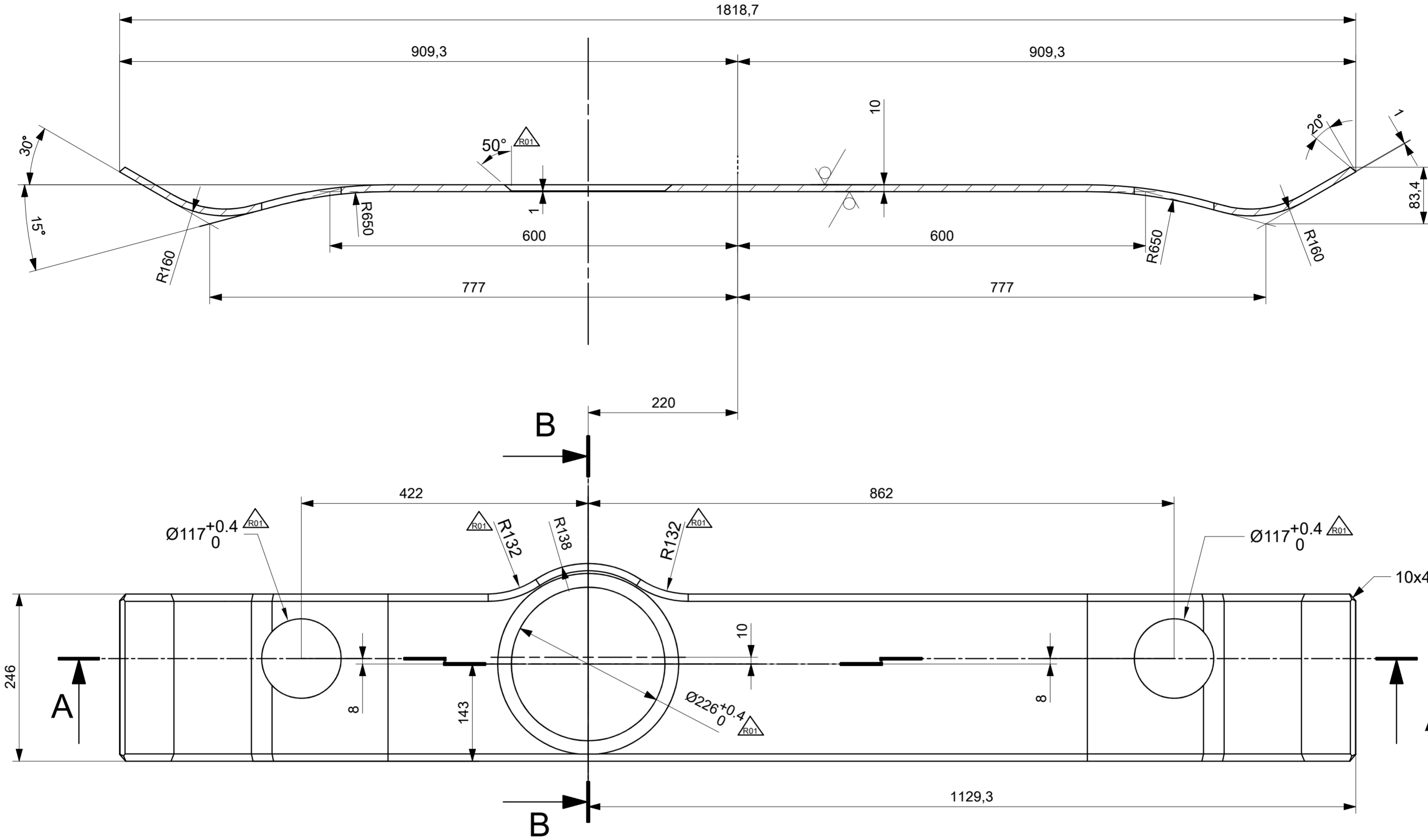
Hot-rolled steel plates 3 mm thick or above -
Tolerances on dimensions and shape
According to EN10029 - B

Edge without dimension according to DIN ISO 13715

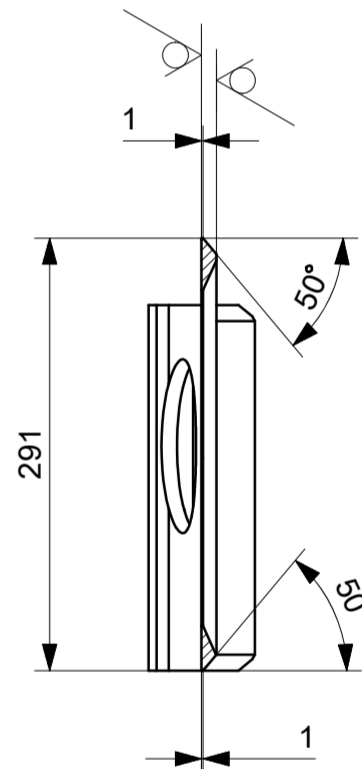
True length theoretically according to DIN 6935


Technical Specifications					
Technical Document					
Fixture/Mould Asset ID.					
Coating/Heat Tre./Roughness		R01	Resim güncellenmiştir.	16.07.2024	T.ŞABA
Paint/Color		Modf. No	Modification Description	Date	Sign

SECTION A-A



SECTION B-B



				S355J2 EN 10025		34.7
Item No	Designation Name of Item	Qty.	Standard Identification No Company	Material Company Code	Dimension	Weight (Kg)
TYPE	ISO 21920-1	ISO 8015	ISO 2553	General Tol.	ISO 2768	f <input type="checkbox"/> m \overline{x} H $\overline{0}$ K \overline{x}
	EN 15085-2 Certification Level		CL1 $\overline{0}$ CL2 $\overline{0}$	Weld Pro.	ISO 13920	A \overline{x} B $\overline{0}$ E \overline{x} F $\overline{0}$
			CL3 $\overline{0}$	Cast Steel	TS 12708	Lm2 $\overline{0}$ Lr2 $\overline{0}$ Sm2 $\overline{0}$ Sr2 $\overline{0}$
	Approved	P.FARINA		Scale	<div>TURASAS Turkish Railway Vehicles Industry Inc.</div>	
	Checked	M.BORLO		1 : 5		
	Prepared	E.PINTUS				
		External plate				
Date:	Parts List No:					
				Sheet: 1/1	Size:A2	Rev:01